



UltraCEM-P

Indoor Panel/Wall Mount

Continuous Emissions
Monitoring System

Indoor Panel/Wall Mount

The Tyco UltraCEM-P system is a compact panel mount/price effective but powerful continuous Emission Monitoring System (CEMS), which utilises proven extractive monitoring technology, is coupled with state of the art measurement detectors and utilises a semiconductor industry standard PC-104 electronics platform for maximum measurement, communications and processing capabilities.

The UltraCEM-P is designed to extract a sample gas, condition the sample, analyse for the desired constituents, and process the emission data by utilising the required calibration validation calculations/procedures and O₂ diluent corrections as stipulated in 40 CFR Part 60 regulations. The UltraCEM-P system is also a Data Acquisition system that will store relevant raw/diluent corrected emissions, flags, calibrations and alarms for a period of three months.

Product Description

- Open Panel mount design reduces wall space, allowing for smaller shelter/control room design options
- Easy to service front access components
- Multi Channel Emission Monitoring System - from one to five channel measurements
- Time proven high Accuracy/Sensitivity gas detectors utilised:
Paramagnetic (O₂), GFC-IR (CO and CO₂), Chemiluminescent (NO_x), GFC-UV (SO₂), FID (TIC)
- All detectors temperature controlled for maximum analytical stability
- All computer parts are industry format PC104 for easy upgrades or replacements
- Ultra Flexible Pocket PC display/keypad - optional wireless transmission
- HTML 'web-browser' operator interface provides user display and interface from anywhere in the world via the world wide web
- Mass Flow Controller precisely controls gas sample flow leading to the highest accuracy
- Built in Data Acquisition and System Handling System - 40 CFR Part 60 compliant***
- Independent analysis and sample conditioning panels allow maximum installation flexibility
- Industry standard robust sample conditioning components

*** Does not include Reporting.



The UltraCEM-P system consists of three major components:

- Sample Conditioning Unit (SCU)
- Sample probe
- Measurement Analysis System (MAS)

Sample Conditioning Unit

The sample gas is extracted by a specially designed probe and is then conditioned by utilising the UltraCEM-P sample conditioning unit. The panel must be located inside an environmentally controlled room or shelter.

Panel

The Panel is completely piped and wired and is accessible to customer via bulkhead and terminal block termination points. All sample lines, fittings and valving are Stainless Steel, Teflon and Polypropylene. The components are completely accessible.

Cleaning

The gas sample is cleaned with two levels of filtration: Primary filtration is performed at the probe tip by utilising a 0.1 micron filter. Secondary filtration occurs after the sample pump.

Sample Drying

The UltraCEM-P provides a dry basis gas measurement. The reason is most regulatory agencies require measurements to be recorded as dry.

The UltraCEM-P dries the sample gas by utilising a dual pass thermo electric chiller. The chiller cools the sample to a temperature of 4°C +/- 1°C. As the temperature of the sample gas decreases below the moisture dew point, condensation is removed. The moisture is then drained continuously by peristaltic pump while the dry sample gas is allowed to continue through the system.

Sample Pump

The pump is a positive displacement type pump that uses a moving diaphragm. All wetted parts are 316 Stainless Steel and Teflon. In normal operation the pressure at the pump outlet is set between 5-10 psi.

Vents and Drains

All vented gases or drained fluids are vented through bulkhead unions. Customer may route them to a sump.

If the housing is located in a well-ventilated area, the gases can be vented to the atmosphere. Otherwise they should be piped out of the room or building

Wiring

All termination points for incoming or outgoing signals are provided on terminal strips or plugs.

Sample Probe

A specially designed probe extracts sample gas from the stack. The probe is constructed of 316 Stainless Steel. The probe tip is fitted with a sintered filter and the filter can be easily changed and serviced. Calibration fittings are provided so that system complies with EPA guidelines for auto calibration as outlined in US EPA 40 CFR Part 60 regulations. Tyco provides solenoid operated valve for auto blowback of probe. Customer must provide the instrument air supply.



Measurement Analysis System

The UltraCEM-P design includes a MAS panel which accommodates all of the measurement detectors and computer components. The panel must be located inside an environmentally controlled room or shelter.

O₂ Detector (Paramagnetic)

The determination of oxygen is based on the measurement of the magnetic susceptibility of the sample gas. Oxygen is strongly paramagnetic, while other common gases are not. The detector used is compact, has fast response and a wide dynamic range. The long life cell is corrosion resistant and may be easily cleaned. It has rugged self-tensioning suspension and is of welded non-glued construction. Standard range is 0-25%.

CO and CO₂ Detectors (NDIR-GFC)

The non-dispersive infrared method (Single beam double wave) is based on the principle of absorption of infrared radiation by the sample gas being measured. The gas specific wavelengths of the absorption bands characterise the type of gas while the strength of the absorption gives a measure of the concentration of the gas component being measured.

A pair of gas filled cuvettes are mounted on a rotating disc. The reference cuvette is filled with a sample of the gas to be measured and the measure cuvette with nitrogen. This technique is known as gas filter correlation. They pass through the beam of light alternately.

The difference in absorbance is measured by the detector and provides a direct output of the gas concentration. Standard dual range capability between 10 - 100% adjustable by user.

NO_x (Chemiluminescent)

The NO_x detector consists of an ozone generator, chemiluminescence reaction chamber and a photomultiplier tube detector. The reaction chamber operates at atmospheric pressure, thus eliminating the need for the bulky vacuum pump found in other chemiluminescent instruments.

The reaction between Ozone and Nitric Oxide is used to determine the presence of Oxides of Nitrogen (NO_x) in a sample gas. Nitric Oxide and Ozone readily react to form nitrogen dioxide in an electrically excited state. The excited NO₂ immediately reverts to the ground state, emitting photons. The light intensity is measured by the peltier controlled photomultiplier tube detector. Standard dual range capability between 5-10,000ppm is adjustable by user.

SO₂ Detector (UV-GFC)

The absorption measurement in the UV spectral range is based on the same principle as the IRGFC measurement. The standard range capability is between 25 to 2000 ppm and is adjustable by user.

Automatic Calibration

To minimise the effect of long term zero and span drift in each analyser detector, the PC-104 system controller periodically initiates a calibration cycle as specified by the user. This feature assures reliable, accurate data while minimising the attention required by operating personnel.

At adjustable intervals, the microprocessor will energise the appropriate valves which cause first zero, mid and then span gas to flow through each analyser.

When the analyser readings stabilise, the PC Controller calculates the zero and span drift value for each detector. If a significant measurement deviation from the standard gas value exists, an alarm is generated which must be reset.

PC-104 System Controller/Data Acquisition System

The PC-104 controller is a standard off the shelf PC based platform and will perform all hardware control, as well as provide select data processing capability for the UltraCEM-P.



Both analog and digital inputs and outputs are provided, including data correction and average values.

The PC-104 system:

- Provides all automatic and manual functions.
- Automatically calibrates each gas analyser at selected time intervals to ensure accuracy and regulatory compliance.
- Automatically controls backpurge of sample probe with instrument air.
- Provides system limit and failure alarms.
- Provides I/O digital and analog signal interfaces.
- Applies calibration correction factor for each analyser output, data averaging for regulatory requirements (3 months data storage of 15 minute and 1 hour averages, 1 week storage of 1 minute averages),
- Applies O₂ diluent correction and stores data as separate value.
- Uses Standard Ethernet port for HTTP Webbrowser viewing/internet Data Download capability. Access the menu and data from anywhere in the world from any PC via the internet.
- Has RS232, RS485 or Ethernet links utilising state of the art TCP/IP communications capabilities.
- Utilises Intel Pentium processor with 64 MB RAM and 128 MB DRAM: Printer Port, Keypad Port and Monitor Port.
- Provides single button initiate to download data into excel format. Simple regulatory reports can then be tailored by the user.

Note: The UltraCEM-P's PC system controller does not provide a reports generator therefore it is the responsibility of the customer to construct and submit any state or Federal EPA required reports.

Pocket PC Display

The UltraCEM-P Analysis Panel internally employs a standard off the shelf robust HP Pocket PC which runs on Windows CE. The Pocket PC is very flexible and allows the user to easily scroll through menus and very easily view the data because of the very high resolution display. The Pocket PC can also be removed from the enclosure and operated via the 4' cable.



Wireless Option

As an option the Pocket PC can be equipped with a wireless communication transmission. The Pocket PC can simply be removed from the enclosure at any time and operated at distances of up to 1000' away from the analysis enclosure.

Sample and Calibration Gas Distribution

- The gas and calibration gas samples will be controlled by a single Mass Flow Controller. The MFC shall control the sample gas and calibration gas sample gas flow very accurately. The use of an MFC allows for very high accuracy and reliable monitoring
- The Analysis Panel is equipped with a 3 way universal solenoid that will accommodate the gas sample for either the normal stack gas sample or direct the calibration gases directly to the analysers otherwise known as a local calibration.
- The UltraCEM-P is equipped with a manifold with four two way Normally Closed solenoid valves that will direct the customer supplied calibration gases into the system. The four valves will be used for Zero, Mid and Span gas calibrations respectively.
- The panel is equipped with a gas vent line. The vent will be routed to a sump by customer. If the housing is located in a well ventilated area, the gases can be vented to the atmosphere. Otherwise they should be piped out of the room or building.
- The Chemiluminescent detector requires a continuous source of instrument air from customer. The enclosure is equipped with a bulkhead fitting for this connection.

Accurate Detector Temperature Control Box

All measurement detectors are located in a compartment design equipped with a compact and highly efficient environmentally sealed electric heater controlled system. The detector enclosure is kept at a constant temperature (42°C +/- 0.1) enabling the analyser to produce extremely accurate measurement results due to the fact that the temperature control is stable and at ideal temperature.

Easy Communication Access

The MAS is equipped with an easy to access signal connection panel. Connections for RS232, RS485, USB, Ethernet, Printer Port, Monitor, Keyboard and Mouse are easy to access by the user.



1 Year Ownership Cost Comparison

Item	1 Year Cost	1 Year Cost
UltraCEM-DP Unit Cost::	UltraCEM (US\$)	Others (US\$)
CO2, NOx and SO2	\$45,000	\$75,000
DAS cost (Part 60)	\$15,000	\$30,000
Shelter cost (4'D x 6'W x 8'H)	\$15,000	\$20,000
Annual shelter maintenance	\$4,000	\$5,000
Shelter installation	\$4,000	\$5,000
Peripheral installation costs	\$9,000	\$10,000
TOTALS	\$92,000	\$135,000
Savings PER UltraCEM =	\$53,000	

Equipment to be supplied by others

- Calibration gas bottles
- Calibration gas regulators. Dual stage with CGA connector
- Instrument Air supply
- 85-125 VAC, 50-60Hz plant power supply
- Heated Sample Line between probe and sample handling panel
- Wiring trays for electrical interconnection wiring
- Sample ports for probe connection
- Mounting Hardware

Measurement Analysis System Specifications

General

Power:	Universal Power Supply 85 - 125VAC, 50 - 60 Hz, + 10%, 500 Watts Maximum at Start Up. 250 Watts Nominal.
MicroProcessor:	Intel Celeron processor, 566MHz, 64MB RAM, PC-104 architecture, Windows NT embedded Platform
Pocket PC:	206MHz, StrongArm processor, 32MB RAM 32 ROM, 240 x 320 pixels LCD,TFT color, backlit, Wireless LAN optional
Detectors/Number:	NDIR-GFC (COandCO ₂), UV-GFC (SO ₂), Paramagnetic (O ₂), Electrochemical (O ₂),Chemiluminescent (NOx), FID (THC) Up to three in one analyser
Mounting:	Wall Mount
Area Classification:	General Purpose
Compliance's:	CSA (Pending)
Ambient Temperature	Range: 5° to 35°C.
Relative Humidity:	99%

Inputs/Outputs

Digital:	RS-485 Serial Port. (Multi-Drop Network) RS-232 Serial Port. LAN, Ethernet 10/100-BaseT												
Connectivity Protocols:	HTML (Web Browser) - Status, file transfer Modem / Web browser TCP/IP, MTTP ASCII String Microsoft Shared drive FTP Logs download TELNET Server												
Outputs:	<table border="0"> <tr> <td>Analog Outputs:</td> <td>8 Isolated 4-20 mA dc, 500 ohms Max Load (O₂, CO, CO₂, SO₂, NOx and 3 spares)</td> </tr> <tr> <td>Analog Inputs:</td> <td>4 (Typically; Flow, Opacity, MW, Fuel Flow)</td> </tr> <tr> <td>Digital Outputs:</td> <td>10 dry contact digital Outputs; maximum 110VAC @ 1 amp load. Typical; O₂, CO, CO₂, SO₂, and NOx limit exceed, data valid, in calibration, in maintenance, trouble alarm</td> </tr> <tr> <td>Digital Inputs:</td> <td>10: (Typical Process on/off, Flame Detect, Shutdown or Initiate Cal, flow signals and Opacity signals).Interrogated with 5 VDC.</td> </tr> </table>	Analog Outputs:	8 Isolated 4-20 mA dc, 500 ohms Max Load (O ₂ , CO, CO ₂ , SO ₂ , NOx and 3 spares)	Analog Inputs:	4 (Typically; Flow, Opacity, MW, Fuel Flow)	Digital Outputs:	10 dry contact digital Outputs; maximum 110VAC @ 1 amp load. Typical; O ₂ , CO, CO ₂ , SO ₂ , and NOx limit exceed, data valid, in calibration, in maintenance, trouble alarm	Digital Inputs:	10: (Typical Process on/off, Flame Detect, Shutdown or Initiate Cal, flow signals and Opacity signals).Interrogated with 5 VDC.				
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Instrument Weight:	40 lbs Typical												
Size:	36" x 24" x 10" (H W D)												
Ranges:	<table border="0"> <tr> <td>O₂:</td> <td>0 -1 Selectable to 0 -25% (1% increments)</td> </tr> <tr> <td>CO:</td> <td>0 -10 ppm Selectable to 100% (1 ppm increments)</td> </tr> <tr> <td>CO₂:</td> <td>0 - 5 ppm Selectable to 100% (1 ppm/% increments)</td> </tr> <tr> <td>NOx:</td> <td>0 - 5 ppm Selectable to 10,000 ppm (1ppm increments)</td> </tr> <tr> <td>SO₂:</td> <td>0 - 25 ppm Selectable to 2000 ppm (1ppm increments)</td> </tr> <tr> <td>THC:</td> <td>0 - 5 ppm Selectable to percent levels</td> </tr> </table>	O ₂ :	0 -1 Selectable to 0 -25% (1% increments)	CO:	0 -10 ppm Selectable to 100% (1 ppm increments)	CO ₂ :	0 - 5 ppm Selectable to 100% (1 ppm/% increments)	NOx:	0 - 5 ppm Selectable to 10,000 ppm (1ppm increments)	SO ₂ :	0 - 25 ppm Selectable to 2000 ppm (1ppm increments)	THC:	0 - 5 ppm Selectable to percent levels
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SO ₂ :	0 - 25 ppm Selectable to 2000 ppm (1ppm increments)												
THC:	0 - 5 ppm Selectable to percent levels												
Sample Temperature:	0°C to 55°C												
Sample flow rate:	0.5 to 1.5 litres/min												
Warm Up Time:	Max 30 minutes												

Sample Handling Box and Probe Specifications

General

Power:	Universal Power Supply 85-125VAC, 50-60 Hz, +10% 500 Watts Maximum at Start Up. 250 Watts Nom.
Mounting:	Wall Mount
Area Classification:	General Purpose
Compliances:	CSA (Pending)
Ambient Range Temperature:	5° to40°C
Relative Hum:	99%
Instrument Weight:	50 lbs Typical
Size:	36" x 24" x 10" (H W D)
Stack Sample Moisture:	Up to 30% max
Sample Cooler:	Thermo Electric type with dual pass Chiller.
Max. Stack Temperature:	Standard 14000F
Stack Pressure:	Typical -5 to 15 inches H ₂ O
Sample Flow Rate:	1000 to 3000cc/min
Response Time:	30 seconds/100' of Heated Sample line (1/4" tubing)
Probe Length:	48" length 316 SS Probe with internal .1 micron ceramic filter.
Probe Mounting Flange:	Standard 2" 150# Raised Face (2 Hole Top). Shipped Equipped with Gasket



Australia

Head Office

Goyen Controls Co Pty Ltd
268 Milperra Road
Milperra, NSW 2214

Telephone: 1800 805 372
Facsimile: 1300 658 799

Queensland

Telephone: 1800 805 372
Facsimile: 1300 658 799

Victoria

Telephone: 1800 805 372
Facsimile: 1300 658 799

South Australia

Telephone: 1800 805 372
Facsimile: 1300 658 799

Western Australia

Telephone: 1800 805 372
Facsimile: 1300 658 799

Asia

Goyen Controls Co Pty Ltd
Shanghai Representative Office
1209 Greenland Business Centre
1258 Yu Yuan Road
Shanghai PC200050 CHINA

Telephone: 86 21 5239 8810
Facsimile: 86 21 5239 8812

Goyen Controls Co Pty Ltd
73-M Jalan Mega Mendung
Kompleks Bandar OUG
58200 Kuala Lumpur MALAYSIA

Telephone: 60 37 987 6839
Facsimile: 60 37 987 7839

Office

Singapore

Telephone: 65 6457 4549
Facsimile: 65 6457 4549

Europe

Goyen Controls Co UK Ltd
Unit 3B Beechwood
Chineham Business Park
Basingstoke, Hampshire, RG24 8WA
UNITED KINGDOM

Telephone: 44 1256 817 800
Facsimile: 44 1256 843 164

Tyco Umwelttechnik GmbH
Im Petersfeld 6
D-65624 Altendiez
GERMANY

Telephone: 49 6432 1001/1002
Facsimile: 49 6432 63810

USA

Goyen Valve Corporation
1195 Airport Road
Lakewood
New Jersey 08701 USA

Telephone: 1 732 364 7800
Facsimile: 1 732 364 1356